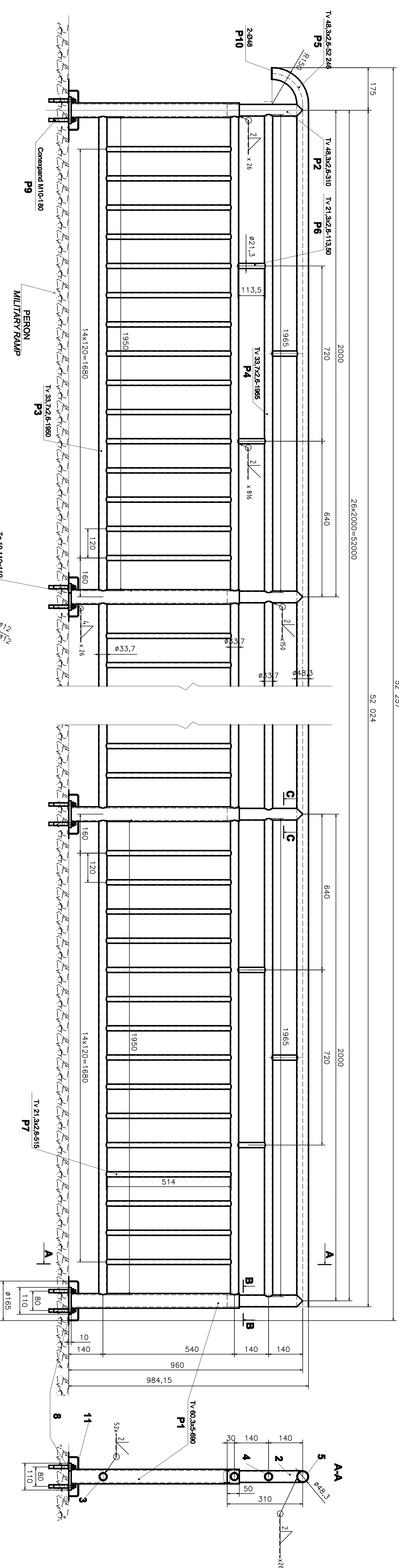




NOTĂ:

- Balanstrada se execută din parav. de inox MSN 316
 -Intrarea de a se sud. poz. 1 de poz. 8
 -Intrarea de a se sud. poz. 11
 -Toate sudurile se vor realiza
 -Electrozii pentru imbinarea parav. de inox vor fi
 de tipul E318L-16, AWS A5-432
 -Electrozii pentru imbinarea dintre stălp. poz. 1 si
 poz. 8 vor fi de tipul E23 12, R32, EN 1800-57
 -Condiții limită generale de calitate conform STAS 7670-88
 -Alte condiții limită pentru imbinări sudate conform SR EN ISO 3820:1999

NOTE:

- The railing is made out of stainless steel (log AISI 316
- Before the welding of the point (line) to point 8 the top cap will be set in place, point 1.
- All the weld seams will be polished and finished.
- Electrodes for stainless steel bar joints will be type E316L-16, AWS A5.9-06
- Electrodes for poles post and joints will be type EN ISO 10000, EN 10000-9
- Electrodes for poles post and joints will be type EN ISO 10000, EN 10000-9
- Be type EN 23 12 L F52, EN 16004-97
- General technical quality according to STAS 707A-88
- Delivery limit for welded joints to SR EN ISO 13620:1996

EXTRAS DE MATERIAIS SUEVIT					
Posição	Dimensões	Buchel	Long (mm)	Gross Weight	
Position	Measure	Pieces	Length (mm)	kg/m	kg/pieces (Total/Total)
1	TV, 60,3 x 5	27	690	6,82	4,706
2	TV, 48,3 x 2,6	27	310	2,93	3,981
3	TV, 33,7 x 2,6	27	1850	1,99	3,981
4	TV, 33,7 x 2,6	26	1865	1,99	3,981
5	TV, 48,3 x 2,6	1	62,46	2,93	103,06
6	TV, 21,3 x 2,6	326	1113,60	0,58	193,06
7	TV, 21,3 x 2,6	326	915	0,58	193,06
8	10,10 x 110 x 110 - CL 37	108	1,22	0,22	23,76
9	Component MAT 1800A, 140 (0180)	-	-	-	0,05
10	Tela inox 2,04x4 / Tela inox	-	-	-	0,05
11	Capac inox 2,5 - 0245/inox cover	27	-	-	0,925
12					24,97
GROSSWEIGHT (kg)					993,76
SUDDUA (WEIDING G (%))					28,82
TOTAL GROSSW. / TOTAL WEIGHT (kg)					1023,57

 GUVERNUL ROMÂNIEI ROMANIAN GOVERNMENT	PROIECT FINANȚAT DE UNIUNEA EUROPEANĂ EUROPEAN UNION FINANCED PROJECT	D						
		C						
		B						
		A						
		Indice Index	Data Date	Modificări/Revisiuni Modifications/Revisions	Proiectant Designer	Aprobat Comitetul Approved Committee	Aprobat CCR Approved CCR	

CLIENT / CLIENT



C.N.C.F. "C.F.R." - S.A.

 GRUPPO FERRIORE DELLO STATO <i>Joint Venture leader</i>		 PLANEN + BERATEN GmbH	 Consulting Engineers
CONSULTANT / CONSULTANT			
Date	Signature		

Approved	Project manager	
Approved	Coordinator Sergio 1	
Approved	Section 1 Coordinator	
Verified	Verifier	C. Gambelli
Checked	Verifier	Giuseppe Fioravanti

SUBCONTRACTANT / SUBCONTRACTOR			
Approved For:	Responsible Subcontract Subcontractant Responsible	A. Standu - Dinulescu	

Rehabilitation of the railway line Braşov - Sinaia, component Part of the IV Pan-European Corridor, for the trains circulation with maximum speed of 160 km/h. Section : Braşov - Slighişoara	Tromsonal : Braşov - Slighişoara	2004/RCT/SPRPA003
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**BALUSTRADY I PERON STAJIA BOD
PLATFORM HANDRAIL I BOD STATION**

Coeffs. / Certification System											Scans / Scale 1 : 10 (15s)	UT/UT	Nr. Mo 01/01
E	A51	01	E	05	BK	CC	00	4	2	010	0		

$$1,5A2(891 \times 420) = 0,375 \text{ m}^2$$