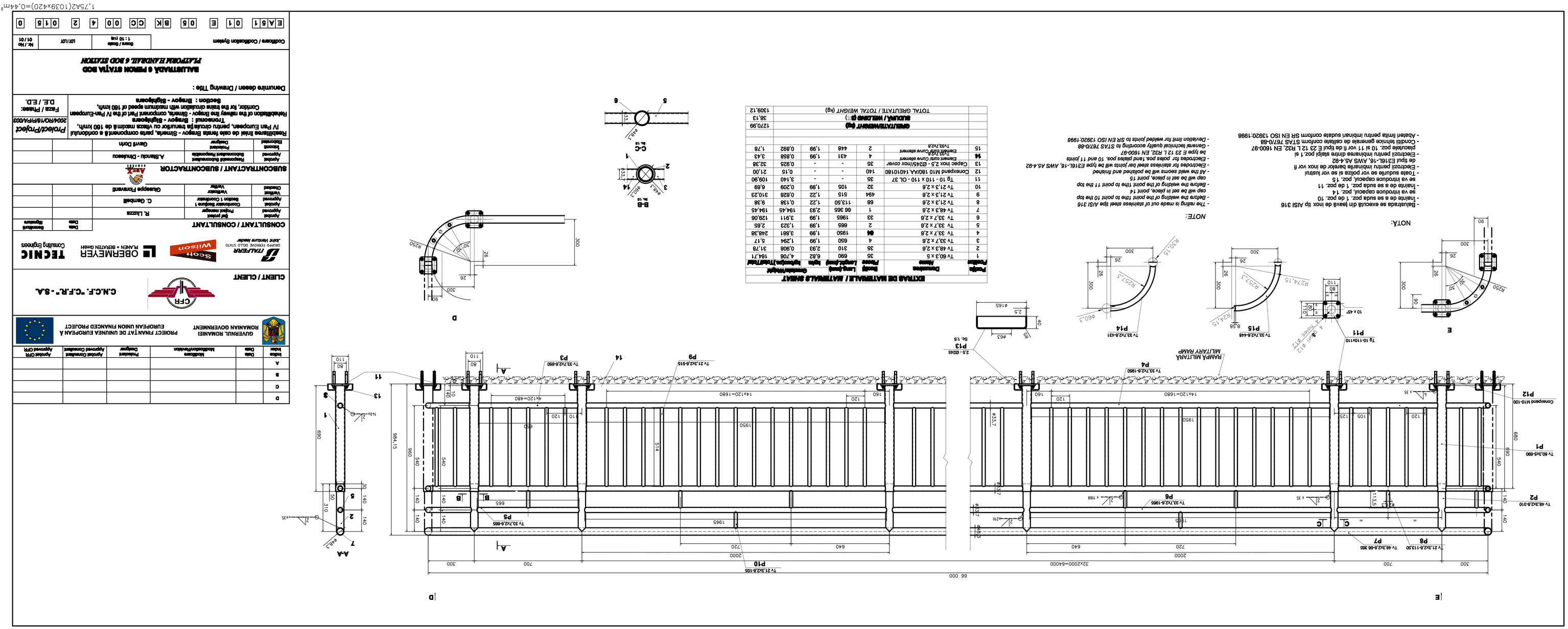
E
NOTA:
- Balustrada se executa din bară de inox tip AISI 316
- Inelele de a se suda poz. 7 de poz. 10
- Inelele de a se suda poz. 11
- Tubul sudului se vor polizа si se vor lustrui
- Electrozii pentru îmbinarea barelor de inox vor fi de tipul E316L-16, AWS A5.4-82
- Electrozii pentru îmbinarea diferite stalpi poz.1 si balustrada poz. 10 si 11 vor fi de tipul E 23 12 L R32, EN 1600-97
- Conditii tehnice generale de calitate conform STAS 7670/0-88
- Abaterile limita pentru îmbinari sudate conform SR EN ISO 13920-1998
NOTE:
- The railing is made out of stainless steel type AISI 316
- Before the welding of the joint 7 the pole 10 the top cap will be set in place, point 11
- Before the welding of the joint 7the pole 10 the top cap will be set in place, point 11
- All the weld seams will be polished and flushed
- Electrodes for stainless steel bar joints will be type E316L-16, AWS A5.4-92
- Electrodes for joints bars, land plates poz. 10 and 11 joints be type E 23 12 L R32, EN 1600-97
- General technical quality according to STAS 7670/0-88
- Deviation limit for welded joints to SR EN ISO 13920-1998
B-B
C-C
D
A-A
P11
P15
P14
P13
P4
P9
P3
P10
P8
P7
P6
P5
P2
P1
P12
Consolidated stirup-100
Tg 10-110x110
10 x 45°
Tv 33,7x2,6-449
Tv 33,7x2,6-431
Tv 33,7x2,6-1960
Tv 21,3x2,6-915
Tv 33,7x2,6-660
Tv 21,3x2,6-1120
Tv 48,3x2,6-310
Tv 60,3x5-660
Tv 21,3x2,6-105
FAMPA MILITARA
MILITARY RAMP
66 000
32x2000=64000
2000
720
640
1965
1950
144x120=1680
44x120=480
540
660
690
700
300
26
90
110
160
120
105
140
20
10
2,5
6,5
4,5
2,5 - ED35
Sc. 1:5
Tv 21,3x2,6-660
Tv 21,3x2,6-1180
Tv 48,3x2,6-305
Tv 33,7x2,6-1965
Tv 33,7x2,6-665
Tv 21,3x2,6-105
Tv 60,3x5-660
Tv 48,3x2,6-310
Tv 33,7x2,6-1960
Tv 33,7x2,6-1960
Tv 33,7x2,6-660
Tv 21,3x2,6-915
Tg 10-110x110
10 x 45°
Tv 33,7x2,6-449
Tv 33,7x2,6-431
Tv 33,7x2,6-1960
2,5 - ED35
Sc. 1:5
Tv 21,3x2,6-660
Tv 21,3x2,6-1120