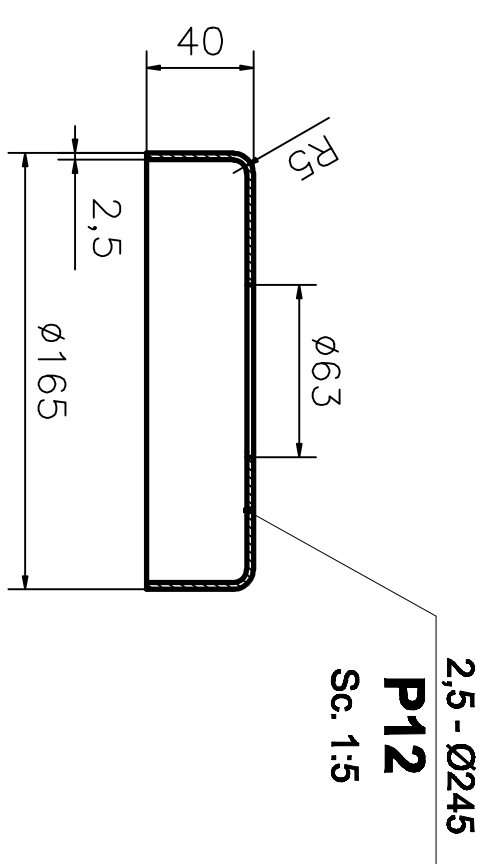


[illegible]

- The galling is made out of stainless steel type AISI 316
- Before the welding of the point 1 the to point 10 the top cap will be set in place, point 12
- All the weld seams will be polished and finished
- Electrodes for stainless steel bar joints will be type E316L-16, AWS A5.4-92
- Electrodes for poles post, flange plates pos. 10 joints will be type E 23 12 L R32, EN 1600-97
- General technical quality according to STAS 7670/0-88
- Deviation limit for welded joints to SR EN ISO 13920:1998

EXTRAS DE MATERIALE / MATERIALS SHEET						
Positia Position	Denumire Name	Bucij Piese	Lung.(mm) Length (mm)	Greutate kg/m	Izolatie kg/bucije	Total Weight Total Total
1	Tv 60,3 x 5	2	690	6,82	4,706	9,41
2	Tv 48,3 x 2,6	2	310	2,93	0,908	1,82
3	Tv 33,7 x 2,6	2	830	1,99	1,652	3,31
4	Tv 33,7 x 2,6	1	846	1,99	1,684	1,68
5	Tv 21,3 x 2,6	6	515	1,22	0,628	3,77
6	Tv 33,7 x 2,6	1	197	1,99	0,392	0,39
7	Tv 33,7 x 2,6	2	189	1,99	0,376	0,75
8	Tv 48,3 x 2,6	1	1280	2,93	3,78	3,78
9	Tabla inox 2-Ø48/ Tabla inox	-	-	-	0,005	0,01
10	Tg 10 - 110 x 110 - OL 37	2	-	-	3,140	6,28
11	Conepand M10 180/AA 14010180	8	-	-	0,22	1,76
12	Capac inox 2,5 - Ø245/Inox cover	2	-	-	0,925	1,85
GREUTATE/WEIGHT (kg)						
SUDURA/WELDING (3%)						
						34,81
						1,05
TOTAL GREUTATE / TOTAL WEIGHT (kg)						35,86

	Index	Data	Modification/Revision	Protectant Designer	Approval Consultant	Approval CFR
D						
C						
B						
A						



CONSULTANT / CONSULTANT		Date	Seminarist Signature
Approved	Set project		
Approved	Project manager	R. Luzzza	
Approved	Coordinator Section 1	C. Gambelli	
Approved	Section 1 Coordinator		
Verified	Verifier	Giuseppe Fioravanti	
Checked	Verifier		



Approved	Responsabil Subcontractant	A.Stanciu - Dinulescu	
Approved	Subcontractant Responsible		
Intocnit	Proiectant Designer		
Elaborat	Gavril Dorin		

Project/Project
2004/RO116/PA003

**BALUSTRADĀ 8 PERON STAĶĻA BOD
PLATFORM HANDRAIL 8 BOD STATION**

Codificare / Codification System	Scala / Scale 1 : 10 (1:5)	Lot / LOT	Nr. / No 01 / 01
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$$A_2(594 \times 420) = 0,25 \text{ m}^2$$