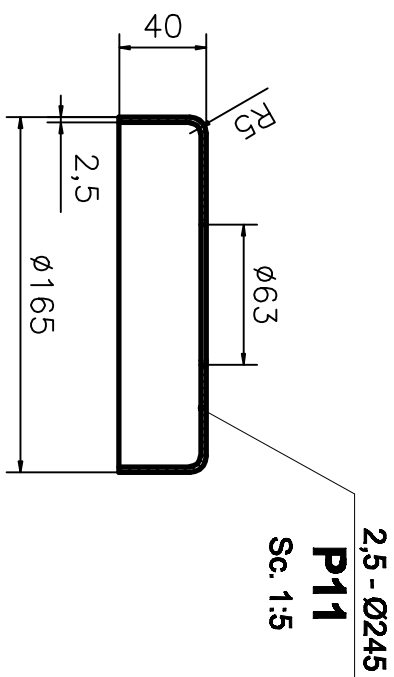




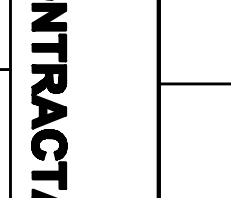
NOTE:

- The milling is made out of stainless steel type AISI 316
- Before the welding of the point, the tip point is the top one will be set in place, point #1
- All the weld sections will be polished and finished
- Electrodes for stainless steel bar joints will be type E308L-16, AWS A5.492
- Electrodes for poles post, bar joints will be type E316L-16, AWS A5.492
- Electrodes for poles post, bar plates pos. 97/10/88
be type E 23 T2 L R32, EN 16064 pos.
- General technical quality according to STAS 97/10/88
- Deviation limit for welded joints to SFR EN ISO 13620: 1988

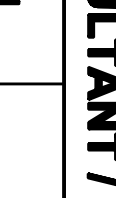
D					
C					
B					
A					
Index	Date	Modifications	Project Designer	Approved Consultant	Approved CFR



GUVERNUL ROMÂNIEI
ROMANIAN GOVERNMENT



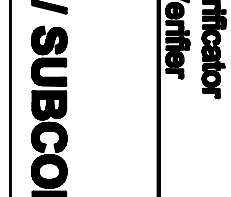
C.N.C.F. "C.F.R." - S.A.



PROIECT FINANȚAT DE UNIUNEA EUROPEANĂ
EUROPEAN UNION FINANCED PROJECT



Gazele de la Brașov
Ziarul Vinturii Brașov
Zart Vinture leader



SCOTT WILSON



OBERMEYER
FLAMEN + BERATEN GmbH

CONSULTANT / CONSULTANT

Appoint Authority	SAI manager	R. Lizza	Date	Signature
Appoint Approved	Coordinator / Signature / Section 1 Coordinator	C. Gambelli		
Verified Checked	Verifier	Giuseppe Fioravanti		

SUBCONTRACTANT / SUBCONTRACTOR

Appoint Approved	Responsible Subcontractant	A. Simionu - Dinulescu		
Elaborated	Project Designer	Gavril Doch		

Reabilitarea liniei de cale ferată Brașov - Simeria, parte componentă a coridorului IV Pan-European, pentru circulația trenurilor cu viteză maximă de 160 km/h.

Tronsonul - Brașov - Sighișoara

Rehabilitation of the railway line Brașov - Simeria, component Part of the IV Pan-European Corridor, for the trains circulation with maximum speed of 160 km/h.

Section : Brașov - Sighișoara



AMX
AUTOMATIZAREA MAȘINILOR

TECNIC
Consulting Engineers

Proiect/Project
2004/RO/016P/PA003

Faza / E.D.:

