



NOTA:

- Balustrada se executa din feava de inox tip AISI 316
- Inainte de a se suda poz. 1 de poz. 8 se va introduce capacul, poz. 11
- Toate sudurile se vor poliza si se vor lustrui
- Electrozi pentru imbinarea baselor de inox vor fi de tipul E316L-16, AWS A5.4-92
- Electrozi pentru imbinarea dintre stalpi poz.1 si placutele poz. 8 vor fi de tipul E 23 12 L R52, EN 1600-97
- Conditiile tehnice generale de calitate conform STAS 7670-88
- Abateri limita pentru imbinari sudate conform SR EN ISO 13920:1998

NOTE:

- The railing is made out of stainless steel type AISI 316
- Before the welding of the point 1 to the point 8 the top cap will be set in place, point 11
- All the weld seams will be polished and finished
- Electrodes for stainless steel bar joints will be type E316L-16, AWS A5.4-92
- Electrodes for poles pos.1 and plates pos. 8 joints be type E 23 12 L R52, EN 1600-97
- General technical quality according to STAS 7670-88
- Deviation limit for welded joints to SR EN ISO 13920:1998

D					
C					
B					
A					
Index	Date	Modificari / Modification	Proiectant / Designer	Approbat Consultat / Approved Consultant	Approbat CFR / Approved CFR
				PROIECT FINANAT DE UNIUNEA EUROPEANA EUROPEAN UNION FINANCED PROJECT	
GUVERNUL ROMANIEI ROMANIAN GOVERNMENT		C.N.C.F. "C.F.R." - S.A.			
CLIENT / CLIENT					
CONSULTANT / CONSULTANT		TECNIC PLANEN + BERATEN GMBH Consulting Engineers			
Approbat / Approved	Set proiect / Project manager	R. Liuzza	12.2011		
Approbat / Approved	Coordonator Sectiune 1 / Section 1 Coordinator	C. Gambelli	12.2011		
Verificat / Checked	Verificator / Verifier	Giuseppe Fioravanti	12.2011		
SUBCONTRACTANT / SUBCONTRACTOR					
Approbat / Approved	Responsabil Subcontractant / Subcontractant Responsible	A.Stanciu - Dinulescu	12.2011		
Elaborat / Elaborated	Proiectant / Designer	Gavril Dorci	12.2011		
Reabilitarea liniei de cale ferata Brasov - Simeria, parte componenta a coridorului IV Pan European, pentru circulatia trenurilor cu viteza maxima de 160 km/h, Tronsoanel : Brasov - Sighisoara				Project/Project 2004/RO/16/PPA/003	
Rehabilitation of the railway line Brasov - Simeria, component Part of the IV Pan-European Corridor, for the trains circulation with maximum speed of 160 km/h, Section : Brasov - Sighisoara				Faza / Phase: D.E. / E.D.	
Denumire desen / Drawing Title :					
BALUSTRADĂ 6-3 HANDRAIL 6-3					
Codificare / Codification System		Scara / Scale 1 : 10 (1:8)		Nr. / No 01 / 01	
E	A	S	1	0	1
0	1	E	0	0	B
0	0	B	K	C	C
0	0	0	0	0	2
0	1	1	0	0	0

A2(594x420)=0,25m²