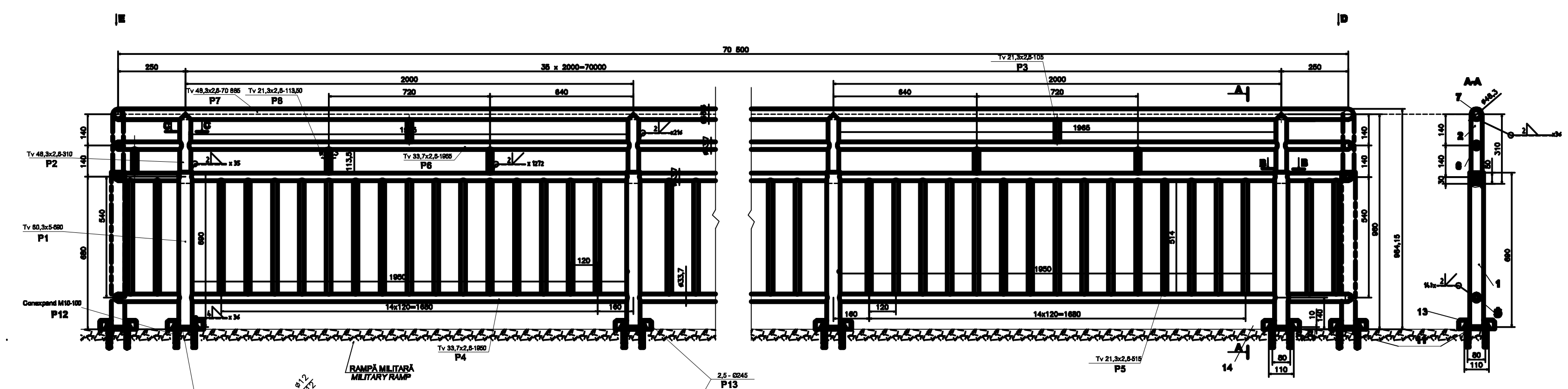

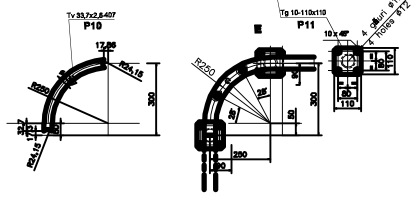

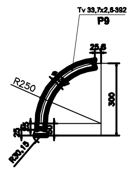

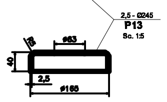

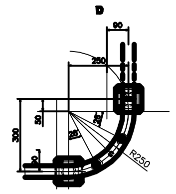

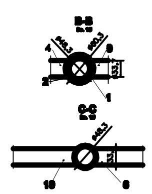

NOTĂ:

- Balustrada se execută din țeavă de inox tip AISI 316
- Înainte de a se suda poz. 1 de poz. 1 1 se va introduce capacul, poz. 1 3
- Toate sudurile se vor poliza si se vor lustrui
- Electrozii pentru imbinarile barelor de inox vor fi de tipul E316L-16, AWS A5.4-92
- Electrozii pentru imbinarea dintre stalpi poz.1 si placutele poz. 11 vor fi de tipul E 23 12 L R32, EN 1600-97
- Conditii tehnice generale de calitate conform STAS 767/0-88
- Abateri limita pentru imbinari sudate conform SR EN ISO 13920:1998

NOTE:

- *The railing is made out of stainless steel tipe AISI 316*
- *Before the welding of the point 1the to point 11 the top cap will be set in place, point 1 3*
- *All the weld seoms will be polished and finished*
- *Electrodes for stainless steel bar joints will be type E316L-16, AWS A5.4-92*
- *Electrodes for poles pos.1and plates pos. 11 joints be type E 23 12 L R32, EN 1600-97*
- *General technical quality according to STAS 767/0-88*
- *Deviation limit for welded joints to SR EN ISO 13920:1998*

[illegible]

[illegible]	[illegible]	[illegible]	[illegible]	[illegible]		
				[illegible]	[illegible]	[illegible]
1	Tv 60,3 x 5	36	690	6,82	4,706	169,42
2	Tv 48,3 x 2,6	36	310	2,93	0,908	32,69
3	Tv 21,3 x 2,6	35	105	1,99	0,209	7,32
4	Tv 33,7 x 2,6	70	1950	1,99	3,881	271,67
5	Tv 21,3 x 2,6	525	515	1,22	0,628	329,70
6	Tv 33,7 x 2,6	35	1965	1,99	3,911	136,89
7	Tv 48,3 x 2,6	1	70 885	2,93	207,693	207,69
8	Tv 21,3 x 2,6	70	113,50	1,22	0,138	9,66
9	Element curb/Curve element Tv33,7x2,6	4	392	1,99	0,780	3,12
10	Element curb/Curve element Tv33,7x2,6	2	407	1,99	0,810	1,62
11	Tg 10 - 110 x 110 - OL 37	36	-	-	3,140	113,04
12	Conexpand M10 1 80/AA.14010180	144	-	-	0,15	21,60
13	Capac inox 2,5 - Ø2 45/*Inox cover*	36	-	-	0,925	33,30
[illegible]						
15						
	[illegible]					1337,72
	[illegible] %)					40,13
	TOTAL GREUTATE / *TOTAL WEIGHT* (kg)					1377,85

GUVERNUL ROMANIEI
ROMANIAN GOVERNMENT

PROIECT FINANȚAT DE UNIUNEA EUROPEANĂ
EUROPEAN UNION FINANCED PROJECT

C.N.C.F. "C.F.R." - S.A.

CLIENT / CLIENT

OBERMEYER PLANEN + BERATEN GmbH

TECNIC Consulting Engineers

CONSULTANT / CONSULTANT

SUBCONTRACTANT / SUBCONTRACTOR

Proiect/Project

Faza / Phase D.E. / E.D.

Denumire desen / Drawing Title :

Codificare / Codification System

13/4A2(1039x420)=0,44m²