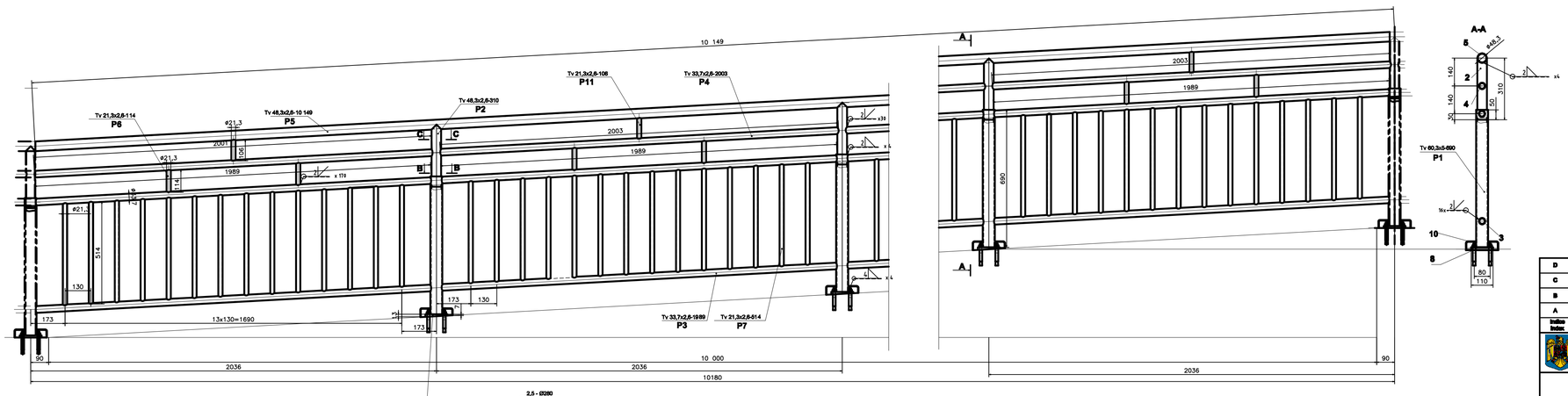

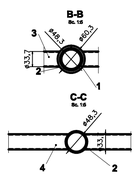

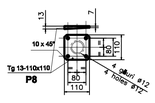

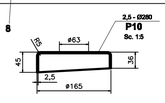

NOTĂ:

- Balustrada se execută din țeavă de inox tip AISI 316
- Înainte de a se suda poz. 1 de poz. 8 se va introduce capacul, poz. 10
- Toate sudurile se vor polisa si se vor lustrui
- Electrozii pentru îmbinarile barelor de inox vor fi de tipul E316L-16, AWS A5.4-92
- Electrozii pentru îmbinarea dintre stalpi poz.1 si placutele poz. 8 vor fi de tipul E 23 12 L R32, EN 1600-97
- Conditii tehnice generale de calitate conform STAS 767/0-88
- Abateri limita pentru îmbinari sudate conform SR EN ISO 13920:1998

NOTE:

- The railing is made out of stainless steel tipe AISI 316
- Before the welding of the point 1the to point 8 the top cap will be set in place, point 1 0
- All the weld seams will be polished and finished
- Electrodes for stainless steel bar joints will be type E316L-16, AWS A5.4-92
- Electrodes for poles pos.1and plates pos. 8 joints be type E 23 12 L R32, EN 1600-97
- General technical quality according to STAS 767/0-88
- Deviation limit for welded joints to SR EN ISO 13920:1998

EXTRAS DE MATERIALE / *MATERIALS SHEAT*

Poziția *Position*	Denumirea *Name*	Bucăți *Pieces*	Lung.(mm) *Lenght.(mm)*	Greutate/*Weight* kg/m	kg/buc(pz.)	Total/*Total*
1	Tv 60,3 x 5	4	690	6,82	4,708	18,82
2	Tv 48,3 x 2,6	4	310	2,93	0,908	3,63
3	Tv 33,7 x 2,6	10	1989	1,99	3,958	39,58
4	Tv 33,7 x 2,6	5	2003	1,99	3,986	19,93
5	Tv 48,3 x 2,6	1	10 149	2,93	29,736	29,74
6	Tv 21,3 x 2,6	10	114	1,22	0,139	1,39
7	Tv 21,3 x 2,6	70	514	1,22	0,627	43,89
8	Tg 10 - 110 x 110 - OL 37	4	-	-	3,140	12,56
9	Conexpand M10 1 60/AA.14010180	16	-	-	0,22	3,52
10	Capac inox 2,5 - Ø245/*Inox cover*	4	-	-	0,925	3,70
11	Tv 21,3 x 2,6	5	106	1,22	0,129	0,65
12						
	GREUTATE/*WEIGHT* (kg)					177,14
	SUDURĂ / *WELDING* (3%)					5,31
	TOTAL GREUTATE / *TOTAL WEIGHT* (kg)					182,45

Index Index	Data Date	Modificarea Modification/Revision	Proiectant Designer	Aprobat Consultant Approved Consultant	Aprobat CFR Approved CFR
D					
C					
B					
A					

GUVERNUL ROMANIEI
ROMANIAN GOVERNMENT

PROIECT FINANȚAT DE UNIUNEA EUROPEANĂ
EUROPEAN UNION FINANCED PROJECT

CLIENT / CLIENT

C.N.C.F. "C.F.R." - S.A.

ITALFERR GRUPPO FERROVIE DELLO STATO *Joint Venture leader* · Scott Wilson · OBERMEYER PLANEN + BERATEN GmbH · TECNIC Consulting Engineers

CONSULTANT / CONSULTANT

			Data Date	Semnătura Signature
Aprobat Approved	Șef proiect Project manager	R. Liuzza		
Aprobat Approved	Coordonator Secțiune 1 Section 1 Coordinator	C. Gambelli		
Verificat Checked	Verificator Verifier	Giuseppe Fioravanti		

SUBCONTRACTANT / SUBCONTRACTOR

Aprobat Approved	Responsabil Subconsultant Subconsultant Responsible	A.Stanciu - Dinulescu		
Întocmit Elaborated	Proiectant Designer	Gavril Dorin		

Reabilitarea liniei de cale ferata Brasov - Simeria, parte component a a coridorului IV Pan European, pentru circulația trenurilor cu viteza maxima de 160 km/h,
Tronsonul : Brasov - Sighisoara
Rehabilitation of the railway line Brasov - Simeria, component Part of the IV Pan-European Corridor, for the trains circulation with maximum speed of 160 km/h,
Section : Brasov - Sighisoara

Proiect/Project 2004/RO/16/P/PA/003

Faza / Phase: D.E. / E.D.

Denumire desen / Drawing Title :

BALUSTRADĂ 2 PERON STAȚIA ALBEȘTI TÂRNAVA

PLATFORM HANDRAIL 2 ALBESTI TÂRNAVA STATION

Codificare / Codification System: EA51 01 E 19 BK CC 01 1 2 011 0

Scara / Scale 1 : 10 (cm) · LOT/LOT · Nr. / No 01 / 01

1,75A2(1039x420)=0,44m²